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D3245-13
Job Sheet 187361



Part No: D3245-13

Job Qty: 8 ea

Part Name: Gasket 9.50



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 7 IPP B 04.12.06 Made in-house KJ/JLM IPP Rev:C ecn 1052/water jet 07-11-05 DD
verified by:EC IPP Rev:D 12.11.07 PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs		12/14/18	0.00	1.00	Waterjet - Flow		SC 12/14/18
110	QC	8 pcs		12/14/18	0.00	0.00	QC2 Waterjet-1		SC 12/14/18
120	QC	8 pcs		12/14/18	0.00	0.00	QC8-2		38
130	Packaging	8 pcs		12/14/18	0.00	0.00	Packaging3	57028 08	DEC 17 2018
140	QC21-SA	8 Ea		12/14/18	0.00	0.00	QC21		DEC 17 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg D3245

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245	Gasket	.3696 sf (.0462 ea)	100-Waterjet - Flow - 1	164016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	D3245	0	57	0

Part Specifications

Specifications could not be found.

Plex 12/3/18 10:47 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION			DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐		
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	Quality ☐	

Date : _____ Sequence #: _____ QTY Affected : _____ MRB (QSI042)

Description Work Order Deviation _____ Disposition _____

Part: D3245-13 Job No: 187361 Serial No/Batch: S136023 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's	By _____
	Supervisor _____
	Initiator _____
	Date: 12/10/18 Dart Aerospace Ltd. 12710 Aberdeen Street Haverhill, MA 01830 Tel: 978 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/ ☐ Marks/Chatter ☐ Mislabeled ☐ Fit/Function ☐ On-set/setup
Other/Details: _____	

